

B.Sc I

Heat transfer & Aspects of Chemistry

Paper - III

Semester - II

Energy balance

- 37) Burning is always an ... process
 a) Exothermic b) Endothermic
 c) No heat transfer d) None
- 38) Temperature for standard heat of formation is
 a) 298 K b) 300 K c) 400 K d) None
- 39) Pressure for standard heat of formation is
 a) 1 atm b) 1 psi c) 1 kg/m² d) None
- 40) Enthalpy change associated with the formation of 1 mole of compound from its constituent elements and product is their standard state is called
 a) standard heat of formation b) Heat of Reaction
 c) Heat of Combustion d) none
- 41) The heat of formation is ... for the standard state for each stable element
 a) zero b) cannot be calculated c) negative d) positive
- 42) Standard heat of formation are ... for exothermic reaction
 a) Negative b) positive c) zero d) None
- 43) ... is the enthalpy change that is associated with a reaction.
 a) standard heat of formation b) Heat of Reaction
 c) Heat of Combustion d) None of these
- 44) Heating value is the Negative of the
 a) Standard heat of formation
 b) Standard heat of Reaction
 c) Standard heat of combustion
 d) None of Mentioned

45) Enthalpy reference state is at which the enthalpy is

- a) zero
- b) positive
- c) negative
- d) None of these

46) Value of the Negative of the heat combustion when the product Water is liquid, is

- a) Higher Heating Value
- b) Lower heating Value
- c) both a & b
- d) None of these

47) The quantity of matter or region of space chosen for study is called

- a) Boundary
- b) Surrounding
- c) System
- d) None

48) A system that is not in steady state is in a state that is

- a) Transient state
- b) Unsteady state
- c) both a & b
- d) None of these

49) A system that does not exchange heat with surrounding during a process is - - -

- a) adiabatic system
- b) Isobaric system
- c) Isochoric system
- d) None of these

50) A system in which the temperature is invariant during process is

- a) adiabatic process
- b) Isobaric system
- c) Isochoric system
- d) Isothermal system

Process calculation - II

Sem. II

M T W T F S

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Energy balances

- 1) It is the energy which a body possesses by virtue of its motion relative to some reference plane
- Kinetic energy
 - Internal energy
 - Potential energy
 - None of these
- 2) Potential energy is that energy a substance possesses by virtue of its position relative to some reference plane
- Motion
 - Position
 - Velocity
 - None of these
- 3) It is the energy transmitted between a hot source and cold receiver
- Chemical
 - Radiation
 - Heat
 - None of these
- 4) In Mechanics Work done by force is defined as the product of the distance moved in the direction of the applied force
- Force and acceleration
 - Force and distance
 - Distance and Mass
 - None of these
- 5) is defined as the quantity of heat required to raise the temperature of one gram of water by 1°C in the vicinity of 15°C
- Calorie
 - BTU
 - Tonle
 - None of these
- 6) process is the one in which stream of materials continually enter and leave the system.
- Continuous process
 - Flow process
 - Batch process
 - None of these

- 7) If a chemical reaction is involved where in heat is evolved or absorbed, it must be included in the -
- a) energy balance equation
 - b) mass balance
 - c) both a & b
 - d) none of these

8) Energy balance equation for closed systems

a) $E = mc^2$

b) Net energy transferred to the system
= final system energy - initial system energy

c) $E = h/v$

d) None of these

9) Enthalpy (H) is given by equation

- a) $H = U - PV$ $\checkmark \rightarrow H = U + PV$
- b) $H = U/PV$
- c) $H = U/PV$
- d) None of these

10) ... heat that must be transferred to raise or lower the temperature of a substance or mixture of substances.

- a) Sensible
- b) Non-sensible
- c) both a & b
- d) none of these

11) Heat Capacity is the amount of heat required to increase the temperature of one kg of substance by -

- a) 1 J/K
- b) 1 °C
- c) both a & b
- d) 1 K

12) Specific heat (c) =

a) $dT \times dQ$ b) $dT - dQ$

c) $\frac{dQ}{dT}$ d) none of these

$$\cancel{\frac{dQ}{dT}}$$

13) Relationship between C_p and C_v for an Ideal gas

$\cancel{C_p - C_v = R}$ b) $C_p + C_v = R$

c) $C_p/C_v = R$ d) None of these

14) Heat capacity of gases at constant pressure

a) $Q = \int_{T_1}^{T_2} C_p$ $\cancel{b) Q = \int_{T_1}^{T_2} C_p \cdot dT}$

c) $Q = \int_{T_1}^{T_2} C_p - C_v$ d) none of these

15) When heat is absorbed the reaction is said to be

$\cancel{a) \text{endothermic}}$ b) exothermic

c) both a & b d) none of these

16) Standard heat of Reaction denoted by symbol

a) ΔH b) $\Delta H_r^{\circ} - \Delta H_c^{\circ}$

$\cancel{c) \Delta H_r^{\circ}}$ d)

17) ... is the enthalpy change accompanying the formation of one mole compound from its element at a given temperature and pressure.

$\cancel{a) \text{Heat of formation}}$

b) Heat of Combustion

c) Heat of Standardization

d) none of these

18) The standard heat of Reaction equal to $\cancel{\Delta H_r^{\circ}} =$

a) $\Delta H_r^{\circ} = \sum \Delta H_p^{\circ} (\text{product}) + \sum \Delta H_p^{\circ} (\text{Reaction})$

$\cancel{b) \Delta H_r^{\circ} = \sum \Delta H_p^{\circ} (\text{product}) - \sum \Delta H_p^{\circ} (\text{Reaction})}$

c) both a & b

d) none of these

19) Law permits us to treat all stoichiometric equation as algebraic equations.

- a) Existence Law
- b) Avogadro's Law
- c) Law of motion
- d) Hess Law of Constant heat Summation

20) The condensation is a reverse of -

- a) Distillation vs Vapourisation
- c) a & b
- d) None of these

21) It is the heat required to vapourise a unit amount of solid or constant temperature and pressure

- a) Latent heat of Sublimation
- b) Latent heat of Vapourisation
- c) Latent heat of Sublimation & Vapourisation
- d) None of these

22) Heat always results in an increase in temperature the statement is

- a) Correct
- b) Incorrect
- c) Both a & b
- d) None of these

23) The energy of a system plus surrounding can neither be created nor destroyed is the law of

- a) Conservation of mass & Conservation of energy
- c) Conservation of momentum
- d) None of these

24) Evaporator that concentrate a solute is an example of

- a) open steady state process
- b) open unsteady state process
- c) closed steady state
- d) None of these

25) Batch Distillation is an example of

- a) open, steady state process
- b) open unsteady state process
- c) closed steady state process
- d) None of these

- 26) represents a microscopic account of all the molecular, atomic and subatomic energies
- potential energy
 - Kinetic Energy ✓
 - internal energy
 - None of these
- 27) Internal energy is a function of
- Temperature and pressure
 - pressure and volume
 - Temperature and volume
 - none of these
- 28) Internal energy is a
- path Variable
 - State Variable
 - both a & b
 - None of these
- 29) A system is at rest, the kinetic energy of the system is
- infinite
 - greater than zero
 - less than zero
 - None
- 30) Specific enthalpy is the function of
- Temperature and pressure
 - Temperature and volume
 - pressure and volume
 - None
- 31) ~~Cp is the change in enthalpy with respect to temperature at constant~~
- Pressure
 - Volume
 - Temperature
 - None
- 32) ~~for Ideal gases, Enthalpy and internal energy is the only function of~~
- pressure
 - Volume
 - Temperature
 - None
- 33) ~~which is the correct relation~~
- $Q + CV = 0$
 - $Q = \pm R/C_V$
 - $\pm = Q/C_V$
 - $Q = R + CV$
- 34) A reaction for which heat must be added to the system to maintain isothermal condition is called
- Endothermic reaction
 - Exothermic Reaction
 - Neutral reaction
 - None of these
- 35) ~~photosynthesis is~~
- Exothermic
 - Endothermic
 - No heat transfer
 - None
- 36) ~~Electrolysis of Water is~~
- Exothermic
 - Endothermic
 - both a & b
 - None of these

Recycle operation

- 13) Recycle product is -
- a) Input to process
 - b) Out put to process
 - c) both a & b
 - d) none of these

- 14) The feed stream that enters
A bypass stream does not go through which of
the following /
- a) mixer
 - b) process
 - c) separator
 - d) none of these
- 15) In which of the following does the purge stream
comes from
- a) feed stream
 - b) product stream
 - c) Recycle stream
 - d) None

- 16) Which of the following composition is controlled
by purge stream
- a) feed
 - b) product stream
 - c) Recycle stream
 - d) none of these

Recycle operation

- 1) Recycling operation, commonly encountered in unit operation and unit process are performed for
- Maximum Utilisation of Valuable Reactants.
 - Improvement of the performance of the equipment
 - Maintaining process rate at a high value
 - All of the above

2) - - is a process stream that returns material leaving a process unit back to the entrance of the same unit

~~a) Recycle stream~~

b) Recycle ratio

c) both a & b

d) None of these

3) - - is the fraction of the recycle stream which is continuously blend-off in order to avoid an accumulation of inert in the recycle loop.

a) Recycle ratio

~~b) purge stream~~

c) both a & b

d) None of them

4) for steady-state operation - -

a) Inerts in purge + Inerts in feed

b) Inerts in purge - Inerts in feed

c) Inerts in purge = inerts in fresh feed

d) None of the

5) Recycle ratio =

~~a) $\frac{R}{F}$~~

b) F/R

c) $F+R$

d) $F-R$

6) purge ratio based on component A written as -

a) $A \text{ in purge} \times A \text{ in recycle feed}$

b) $A \text{ in purge} - A \text{ in feed} \quad \checkmark \frac{A \text{ in purge}}{A \text{ in recycle feed}}$

c) none of these

7) Gross product =

a) Recycle feed + Net product

b) Recycle feed - Net product

c) Recycle feed / Net product

d) None of these

8) ----- is the ratio of the quantity of mixed feed to the quantity of fresh feed

a) Recycle feed

b) Net feed

c) Combined feed ratio

d) None of these

9) Recycling reduces

a) energy usage b) air pollution

c) Water pollution \checkmark d) All of above

10) A stream containing the recycle material is known as

\checkmark a) Recycle stream b) purgestream c) Bypass stream

11) A recycle stream includes - - - recycle stream

\checkmark a) one or more b) only one c) two d) none

12) The Feed stream that enters a reactor, usually used in process both a reactor and recycle is

\checkmark a) process feed b) overall process

b) overall product d) None

Combustion

- 1) principally coal which is a mixture of
 a) carbon, hydrogen
 b) non-combustible ash, water & sulphur
 c) coke and some extent wood
d) All of above
- 2) ... hydrocarbons obtained by distillation of a crude oil
a) liquid fuels b) solid fuels. c) gaseous fuel
 d) None of these
- 3) natural gas which usually contain --- methane
 a) 60 to 80% b) 60 to 70%
c) 80 to 95%
- 4) The rapid reaction of a fuel with oxygen is known as ---
a) Combustion b) formation c) addition d) none of the
- 5) A combustion reaction in which --- is formed is referred to as partial or incomplete combustion
a) CO b) Cu c) CO_2 d) none of the
- 6) for economic reason --- is the source of oxygen in the most combustion operation
a) Water b) Water & air c) air
 d) none of these
- 7) Since the standard heat of combustion is always negative the calorific value is ---
a) positive b) negative
 c) both a & b
 d) none of these

8) - - - is defined as the total heat produced when unit mass of fuel is completely burnt with pure oxygen.

a) Calorific Value

b)

c)

d)

9) % excess air =

a)

b) $\frac{\text{actual air supply} - \text{theoretical air requirement}}{\text{Theoretical air requirement}}$

c)

d)

10) Petroleum formed several million ago from

a) organic matter

b) Inorganic Matter

c) both a & b

d) none of these

11) The useful method to separation of petroleum product from crude oil

a) Simple distillation

b) Steam distillation

c) Fractional Distillation

both a & b

d)

• 12) ... fuels which occurs in nature

- a) primary fuels
- b) secondary fuels
- c) both a & b
- d) None of these

13) --- fuel is derived from primary fuels

- a) secondary fuels
- b) primary fuels
- c) both a & b
- d) None of these

14) --- is defined as the quantity of heat required to raise the temperature of one pound of water through one degree Fahrenheit

- a) BT.U
- b) Calorie
- c) kilo calorie
- d) None of these

15) Net calorific value =

- a) Gross calorific value - Latent heat of condensation of water vapour produced
- b) Gross calorific value + Latent heat of condensation
- c) both a & b
- d) None of these

16) $HCV = \frac{1}{100 [8,080c + 34,500(H - 0/8) + 2,240]}$

$$HCV = \frac{1}{100 [8,080c + 34,500(H - 0/8) + 2,240]} \text{ Kcal/kg}$$

17) --- regarded as a fossil fuel produced from large accumulation of vegetable debries due to partial decay and alteration by the action of heat and pressure over millions of years.

- a) Coal
- b) Water
- c) air
- d) None of these

18) --- coals are referred as low rank coal because a qualitative measure of carbon content

- a) peat, lignite and sub-bituminous
- b) anthracite, bituminous
- c) both a & b
- d) None of these

- (19) Coal is classified on the basis of
 a) degree or extent of maturation
 b) carbon contents.
 c) both a & b
 d) None of these
- (20) proximate analysis it includes the determination of
 a) moisture
 b) volatile matter
 c) ash and fixed carbon
 d) ~~All~~ of these
- (21) Ultimate analysis it includes the determination of ~~carbon~~
 a) carbon & hydrogen
 b) nitrogen sulphur
 c) oxygen in coal
 d) All of these
- (22) - - - This analysis gives exact results and are useful in calculating the calorific value of coal using Dulong's formula
 a) proximate analysis
 b) Ultimate analysis
 c) elemental analysis
 d) All of these
- (23) percentage of Moisture of coal =
- a) $\frac{\text{Loss in weight}}{\text{wt of coal taken}} \times 100$
- b) $\frac{\text{Loss of weight} - \text{wt of coal taken}}{\text{wt of coal taken}} / 100$
- c) both a & b
- d) None of them
- (24) % of Volatile Matter of Coal =
 a) $\frac{\text{Loss in weight due to removal of Volatile matter}}{\text{wt. of coal sample taken}}$

25) Fixed % of ~~moisture~~ fixed carbon of coal can be calculated by - - .

- a) $100 - \% \text{ of } (\text{moisture} + \text{Volatile Matter} + \text{ash remain})$
- b) $100 - \% \text{ of } (\text{moisture})$
- c) $100 - (\% \text{ of Volatile Matter})$
- d) All of those

26) A high volatile matter content means that high proportion of fuel will be distilled and burned as a - - - - .

- a) gas or vapour
- b) gas and solid
- c) both a & b
- d) None of these

27) Ash is useless, non-combustible matter, which reduces the - - - - .

- a) calorific value of coal
- b) non-calorific value
- c) both a & b
- d) None of these

28) Higher the % fixed carbon

- a) greater the calorific value
- b) better the quality of coal
- c) smaller the % of Volatile Matter
- d) both a & b

29) % of carbon of coal calculated as =

- a) $\frac{\text{Increase in weight of KOH tube} \times 12}{\text{Weight loss sample taken}} \times 100$
- b)
- c)
- d)

30) % of Hydrogen calculated from coal =

a) Increase in weight of Cach tube $\times 2 \times 100$
weight sample taken $\times 18$

b)

c)

d)

31) % Nitrogen from coal calculated as =

a) $\frac{\text{Volume of acid} \times \text{Normality} \times 10^{-4}}{\text{Weight of coal taken}}$

b) $\frac{\text{Volume of acid} + \text{Normality} \times 2}{\text{Weight of coal taken}}$ c) $\frac{\text{Weight of coal taken}}{\text{Volume of acid}}$ d) $\frac{\text{Volume of acid}}{\text{Weight of coal taken}}$

none of these

32) for determination of Nitrogen flask is used

a) Kjeldahl's b) c) -

d)

33) % of sulphur determined by formula

a) $\frac{\text{Weight of BaSO}_4 \text{ obtained} \times 32}{\text{Weight of coal sample taken in bomb}} \times 233$

b)

c)

d)

34) petroleum or crude oil is a dark greenish brown or black coloured viscous oil found in a ---

a) deep in earth crust

b) on the earth

c) both a & b

d) none of these

35) Crude oil containing mixture of

- a) paraffinic
- b) olefinic and aromatic Hydrocarbon
- c) with minor amounts of N, O and S
- d) All of these

36) The equipment used in separation of petroleum product

- a) fractional distillation

b)

c)

d)

produced from

37) Petroleum Jelly (Vaseline) is the product of

- a) crude oil
- b)
- c)
- d)

38) Candles, wax paper, boot polish, derived from

- a) paraffin vas
- b)
- c)
- d)

39) Grease is fraction of crude oil used as

- a) Lubricants
- b) Cosmetic
- c) medicines

d)

40) Asphalt or bitumen is a petroleum fraction used as

a) making roads

b) waterproof roofing

c) both a & b

d) None of these

41) ... is defined as decomposition of bigger hydrocarbon molecules into simpler low boiling Hydrocarbons of lower molecular weight

a) Cracking

b)

c)

d)

- 42) Tetra ethyl Lead is a important additive added to
to
a) petrol
b) kerosene
c) both a & b
d) None of these
- 43) When the leaded petrol is used as a fuel the TEL is converted to
✓a) Lead oxide and metallic lead
b) Lead oxides
c) metallic lead
d) None of these
- 44) Octane Number is introduced to express the
✓a) Knocking characteristics of petrol.
b) cracking of petrol
c) both a & b
d) None of these
- 45) The primary component present in CNG is
✓a) Methane. b) c) d)
- 46) producer gas is mixture of
a) combustible gases CO and H₂
b) non-combustible gases N₂ & CO₂
✓c) both a & b
d) None of these
- 47) Calorific Value of producer gas is
✓a) 1300 kcal/m³
b) 1200 kcal/m³
c) 1100 kcal/m³
d) None of these

48) Klater gas is a mixture of ~~combustible~~

a) Combustible gases CO and H₂

b) non-combustible gas CO₂ and N₂

c) both a & b

d) None of these

49) Water gas is the Rich mixture of

a) CO and H₂

b) CO₂ & N₂

c) both a & b

d) None of these

50) producer gas used in a

a) reducing agent in metallurgical operations

b) It is used for heating muffle furnace

c) open - hearth furnace

d) ~~all~~ of these

51)